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ABSTRACT Specifications for a new family of drill-collar and tool-joint connections called "\"API Numbered Rotary Shouldered Connections\"" were published as a tentative standard in March 1965, as Appendix I of API Std 7, Twentieth Edition. ° In 1961 BIPM submitted a request to the American Petroleum Institute for a study as to the feasibility and possibility of reducing the number of standard ...

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API SPEC 7-2, 2nd Edition, January 2017 - Threading and Gauging of Rotary Shouldered Connections Coverage This standard specifies the following requirements on rotary shouldered connections for use in petroleum and natural gas industries: dimensional requirements on threads and thread gauges, stipulations on gauging practice and gauge specifications, as well as instruments and methods for ...

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When such connections are properly made up, e.g. according to the make up torque specifications given in the Hughes Tool Company Section of the 1966-67 Composite Catalogue of Oil Field Equipment and Services at page 2558 for tool joints and on page 48 of the 1963 edition of Rotary Shouldered Connections, published by Drilco Oil Tools, Inc., relative to drill collars, the intermediate stem being made up the same as for tool joints, the box mouth and pin shoulder will not separate under normal ...

## **INTERMEDIATE DRILL STEM - SMITH INT INC,US**

We have included useful information about the rotary shouldered connections (pins and boxes) that are used on every drill stem member. In this section, however, we are primarily interested in the...

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Addendum 1 to Specification for Threading and Gauging of

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Rotary Shouldered Thread Connections Summary of changes Clause 3: Delete reference to API Spec 7, include reference to API Spec 5DP. Table 1, Column 9, Change tolerance on LPC from 0/−3 to 0/−3,18 Table 1, footnote (c), Replace −5 mm with 0/ −5 mm Figure 7 (b), Replace as shown [decrease groove depth from 6,4 (0.25) to 1,6 (0.062)]

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